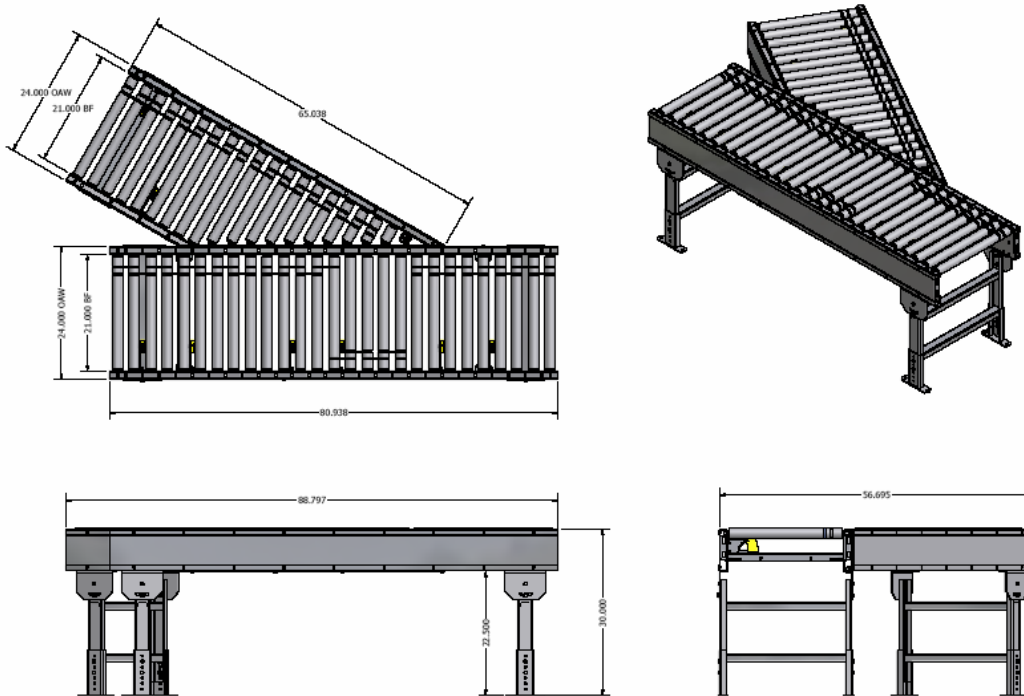




Hilmot Series 1000 MDR Converging Spur



HILMOT MDR DIVERT MODULES

Hilmot's spur modules are offered in 30° spur mounted in either the right hand (RH) or left hand (LH) divert position. The merge rates are up to (30 cases per minute). The mainline merge module is 81" long consisting of three 27" zones. The merge is also available in 18", 24" and 30" standard zone lengths. Hilmot's standard widths: 15", 21", 24", 27" and 30" widths. The Hilmot design is not limited to a minimum between frame size. The 7-1/2" deep side channels on both the spur(s) and the bed continue the same Hilmot profile. Cable trays are utilized for routing wire within the bed frame. Drive rollers are grooved to accept hi tensioned urethane O-rings to transmit the torque to the idler rollers that complete the zone length. The idler rollers are made with flow coat galvanized tubing. Consult your local sales rep or contact the factory for price and delivery. All Hilmot MDR products come standard with:

1. Built-in photo eye, one per zone
2. Pre-wired, networked with bus technology
3. Motorized rollers are 24VDC brushless
4. Standard frame cover both sides
5. PLC- or PC-based control or platform
6. ABEC rated precision bearings in the idler rollers





Safety

- Hilmot MDR conveyor operates at Low Voltage 24 VDC.
- The Hilmot MDR standard power source to our 24 VDC power supply is 480 VAC. Other options are available.
- The Hilmot MDR allows an operator to work in an environment with no major pinch points.
- The Hilmot MDR produces enough torque to easily convey a 100lb product and the rollers can still be stopped by hand.
- The Hilmot MDR is measured in tangential force instead of belt or chain pull.
- The Hilmot MDR weighs less due to the absence of a drive unit allowing for ease of installation

Maintenance

- The Hilmot MDR conveyor is relatively maintenance free, with less downtime due to the quick replacement of drive rollers and accompanying modular components.
- The Hilmot MDR conveyor doesn't require change out of motors, gearboxes, and belts.
- Lifetime lubrication of motor driven rollers ensures long life and maintenance free operation.
- The Hilmot non driven rollers include ABEC rated bearings for longer life.
- The Hilmot MDR Long-Life 3/16" HT blue belt 85A for boxes up to 109 lbs. ensures long life and maintenance free operation.

Installation

- The Hilmot MDR modular design allows for ease of initial installation.
- The modules allow for ease of future modification and or layout changes.
- Roller speeds are variable allowing for simple field modifications during the installation start up/ run off phase of the project.
- Plug and play wiring options for simplifying the electrical field installation.

Spare Parts

- Due to the reliability of The Hilmot MDR conveyor, less spare parts are required over the life of the system.
- Longer equipment life due to the run as needed feature.
- Less parts required for inventory.

Quieter Operation

- The Hilmot MDR conveyor operates at a 65-70dba noise level.
- The Hilmot MDR conveyor only runs when the photo eye senses that a product is present.
- The conveyor is not running when the eye is clear.
- Based on recent OSHA studies, high working environment noise can be directly related to an employee's health and job performance.
- A busy office generates a sound level of about 60dBA. An increase of three dBA would be just noticeable, an increase of five dBA would be clearly noticeable and an increase of 10 dBA would be twice as loud because the decibel scale is logarithmic.

Energy Cost Savings

- The Hilmot MDR conveyor only runs when the photo eye senses that a product is present.
- Based on operation requirements, rollers operate between 10-50% of operational time.
- Estimated energy savings range from 30%-70% of conventional conveyors that operate continuous.
- The Hilmot MDR energy cost savings increase as energy costs increase.

Hilmot MDR Smart Control Card

- 8 inputs and 8 outputs allow the control of up to 8 zones of standard accumulation conveyor.



- Programmable with SuperLogic software.
- Communication via DeviceNet network.
- Polled messaging connection via DeviceNet Master allow I/O to be monitored and controlled remotely.
- Individual 24V DC power source for each input promotes efficient and modular wiring.
- Peer-to-Peer messaging for fast zone-to-zone interlock messages.
- Each power supply enclosure supplies power to 30 zones and are mounted and wired inside the Hilmot MDR NEMA 12 enclosure.

Two Year Warranty

- Ask about our labor warranty program....